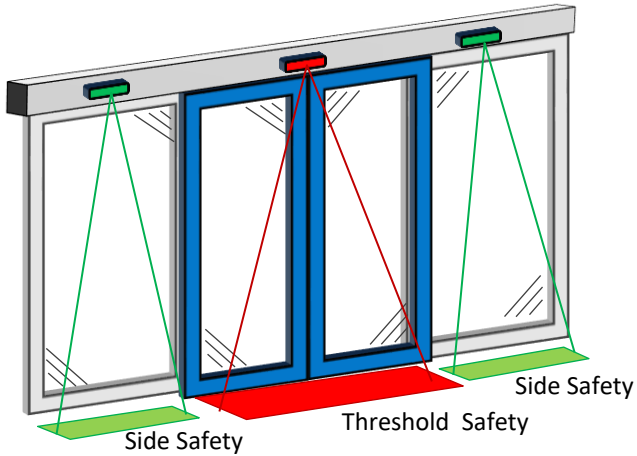


Guidance Notes for Test Box Positioning

Sliding Doors

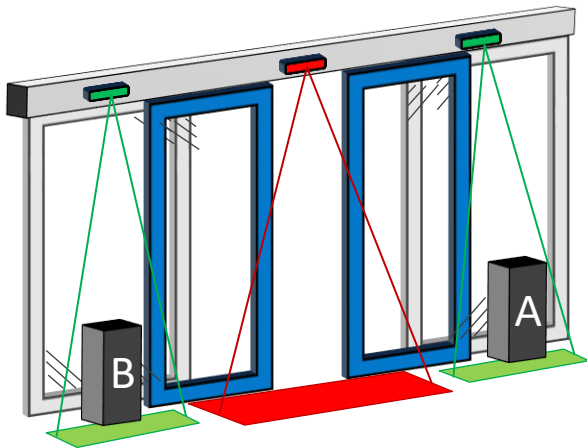


The areas highlighted should be free from obstructions at all times. These areas show the general areas where the safety sensors detect persons or objects.

The test box should be detected in all positions within the door leaf travel.

Testing should be done with no persons walking through the door area or interrupting the test.

Test Box

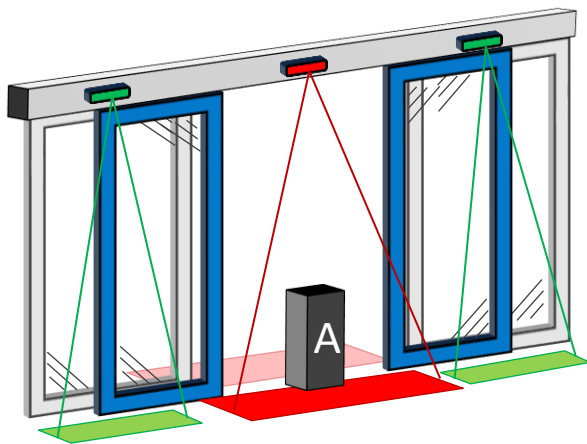


Place the test box in position 'A' in the opening area of the door travel.

With the door starting in the closed position, walk towards the door to activate it open. The door should travel slowly at creep speed.

Repeat this test on the other side at position 'B'

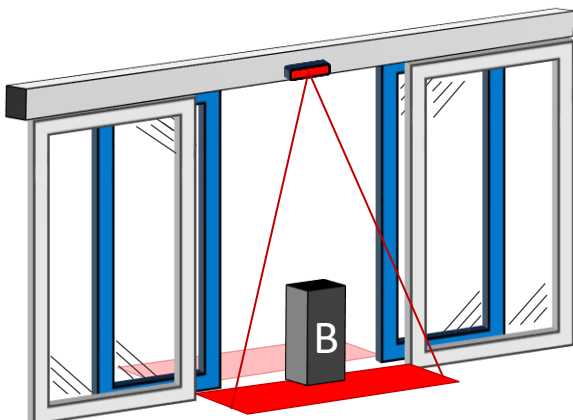
If the door does not open at creep speed, the test has failed.



Place the test box in position 'A' at the centre of the door.

The doors should not close for at least 30sec. If the door closes before 30sec, the test has failed.

Repeat the same procedure on the other side of the doors as below.



Place the test box in position 'B' at the centre of the door. Conduct the above test again.

Guidance Notes for Test Box Positioning Swing Doors

The areas highlighted should be free from obstructions at all times. These areas show the general areas where the safety sensors detect persons or objects.

The test box should be detected in any of the highlighted areas.

Testing should be done with no persons walking through the door area or interrupting the test.

Test Box



CLOSING CYCLE

This test only applies to swing doors that have an ESPE safety device fitted (normally positioned on the top rail of the door).

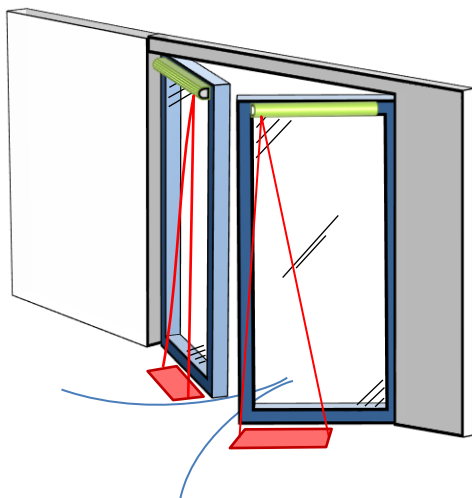
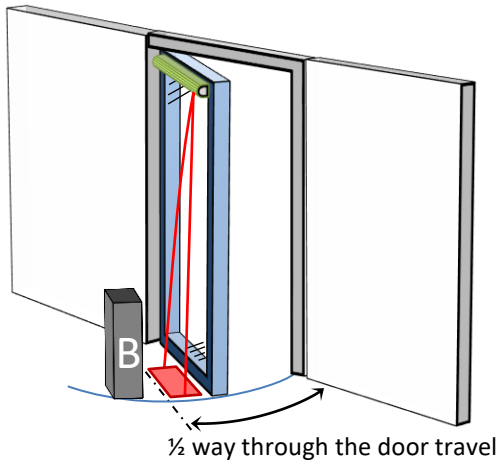
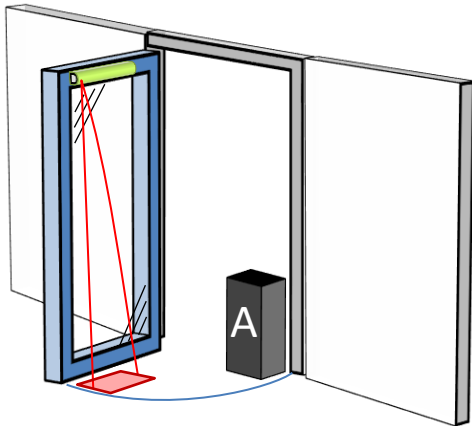
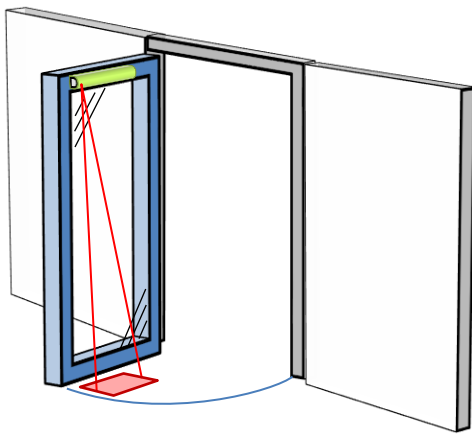
Start with the door in the open position, place the test box in position 'A' and allow the door to close. The test box should be detected and the door should either stop or reverse.

If the door touches the test box the test has failed.

OPENING CYCLE

Position the test box in position B (about $\frac{1}{2}$ way through the sweep of the door) with the door starting from the closed position, activate the door to open. The test box should be detected and the door should either stop or reverse.

If the door touches the test box the test has failed.



On double doors repeat the tests 'A' and 'B' above, for each door leaf.